



# Safety Data Sheet

SDS No. 402A

## Section 1 - Identification

**1.1 Product Identifier:** Part A for: EZ-Spray<sup>®</sup> Plastic; FeatherLite<sup>®</sup>; FlexFoam-iT<sup>®</sup> Series; Foam-iT! 3, 4, 5, 10, 10 Slow, 15 Plasti-Paste<sup>®</sup> and Plasti-Paste<sup>®</sup> II; Renew<sup>®</sup> Flexible Foam 10# and 25#; Renew<sup>®</sup> Rigid Foam 10#; Rigid Urethane 1800PF; Shell Shock<sup>®</sup> Fast and Slow; Simpact<sup>®</sup> 60A and 85A; Smooth-Cast<sup>®</sup> 300, 300Q, 305, 310, 320, 321, 322, 385, 45D, 57D, 60D, 61D, 65D, 66D, ONYX<sup>®</sup>; StyroCoat<sup>®</sup>; Task<sup>®</sup> 2, 3, 5, 8, 11, 13, 14, 15, 16, 18, 7 FlameOut<sup>®</sup>; Urethane 444; Urethane 666; Smooth-Cast<sup>®</sup> 380 Part B; and Urethane Adhesive 110-253

**1.2 General Use:** Polyurethane Elastomer

**1.3 Manufacturer:** Smooth-On, Inc.,  
5600 Lower Macungie Rd., Macungie, PA 18062  
Phone (610) 252-5800, FAX (610) 252-6200  
SDS@Smooth-On.com

**1.4 Emergency Contact:** Chem-Tel  
Domestic: 800-255-3924 International: 813-248-0585

## Section 2 - Hazards Identification

### 2.1 Classification of the substance or mixture

Skin Corrosion/Irritation – Category 2, H315

Eye Damage/Irritation – Category 2B, H320

Acute toxicity, inhalation – Category 4, H332

Respiratory Sensitization – Category 1, H334

Specific target organ toxicity-single exposure – Category 3 (respiratory), H335

Carcinogenicity – Category 2, H351

Specific target organ toxicity-repeat exposure – Category 2 (respiratory), H373

### 2.2 GHS Label elements, including precautionary statements



**Pictograms:**

**Signal Word:** Danger

Health Hazards:	H315	Causes skin irritation
	H317	May cause an allergic skin reaction
	H320	Causes eye irritation
	H332	Harmful if inhaled
	H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled
	H335	May cause respiratory irritation
	H351	Suspected of causing cancer.
	H373	May cause damage to organs (olfactory organs) through prolonged or repeated exposure (inhalation).
General Precautions:	P101	If medical advice is needed, have product container or label at hand.
	P102	Keep out of reach of children.

Prevention Precautions:	P103	Read label before use.
	P201	Obtain special instructions before use.
	P202	Do not handle until all safety precautions have been read and understood.
	P260	Do not breathe dust/fume/gas/mist/vapors/spray.
	P264	Wash with soap and water thoroughly after handling.
	P271	Use only outdoors or in a well-ventilated area.
	P272	Contaminated work clothing should not be allowed out of the workplace.
Response Precautions:	P280	Wear protective gloves/protective clothing/eye protection/face protection.
	P284	[In case of inadequate ventilation] wear respiratory protection.
	P303 + P352	IF ON SKIN (or hair): Wash with plenty of soap and water.
	P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
	P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
	P308 + P311	IF exposed or concerned: Call a POISON CENTER or doctor/physician.
	P312	Call a POISON CENTER or doctor/physician if you feel unwell.
	P314	Get medical advice/attention if you feel unwell.
	P332 + P313	If skin irritation occurs: Get medical advice/attention.
	P333 + P311	If skin irritation or rash occurs: Call a POISON CENTER or doctor/physician.
	P337 + P311	If eye irritation persists: Call a POISON CENTER or doctor/physician.
Storage Precautions:	P362 + P364	Take off contaminated clothing and wash it before reuse.
	P403 + P233	Store in a well-ventilated place. Keep container tightly closed.
Disposal Precautions:	P405	Store locked up.
	P501	Dispose of contents/container according to local, state and federal laws.

**Hazards not otherwise classified (HNOC) or not covered by GHS – none known.**

### Section 3 - Composition / Information on Ingredients

#### 3.1 Substances

The following ingredients are hazardous according to Regulation 2012 OSHA Hazard Communication Standard: 29 CFR 1910.1200:

CAS	Chemical Name	Concentration	Hazards
101-68-8	4,4' Methylene bis(phenylisocyanate) (MDI)	15% - 35%	H315, H317, H320, H332, H334, H335, H351, H373
25686-28-6	Benzene, 1,1'-methylenebis[4-isocyanato-], homopolymer	5% - 10%	H315, H317, H320, H332, H334, H335, H351, H373
26447-40-5	Methylenediphenyl diisocyanate	< 1.5%	H315, H317, H320, H332, H334, H335, H351, H373

### Section 4 - First Aid Measures

#### 4.1 Description of first aid measures

**Inhalation:** Remove source(s) of contamination and move victim to fresh air. If breathing has stopped, give artificial respiration, then oxygen if needed. Contact physician immediately.

**Eye Contact:** Flush eyes with plenty of water. If irritation persists, seek medical attention.

**Skin Contact:** In case of skin contact, wash thoroughly with soap and water.

**Ingestion:** Do not induce vomiting unless instructed by a physician. Never give anything by mouth to an unconscious person.

**4.2 Most important symptoms and effects, both acute and delayed:** None known.

**4.3 After first aid, get appropriate in-plant, paramedic, or community medical support.**

### Section 5 - Fire-Fighting Measures

**5.1 Extinguishing Media:** Water Fog, Dry Chemical, and Carbon Dioxide Foam

**5.2 Special hazards arising from the substance or mixture:** None known.

**5.3 Advice for firefighters:** Use water spray to cool fire-exposed surfaces and to protect personnel. Shut off "fuel" to fire. If a leak or spill has not ignited, use water spray to disperse the vapors. Either allow fire to burn under controlled conditions or extinguish with foam or dry chemical. Try to cover liquid spills with foam. Because fire may produce toxic thermal decomposition products, wear a self-contained breathing apparatus (SCBA) with a full face piece operated in pressure demand or positive-pressure mode.

### Section 6 - Accidental Release Measures

**6.1 Personal precautions, protective equipment and emergency procedures:** Only properly protected personnel should remain in the spill area; dike and contain spill. Stop or reduce discharge if it can be done safely.

**6.2 Environmental precautions:** No special environmental precautions required.

**6.3 Methods and material for containment and cleaning up:** absorb or scrape up excess into suitable container for disposal; wash area with dilute ammonia solution

**6.4 Reference to other sections:** See Section 3 for list of hazardous ingredients; Sections 8 for Exposure Controls; and Section 13 for Disposal.

## Section 7 - Handling and Storage

**7.1 Precautions for safe handling:** Use good general housekeeping procedures. Wash hands after use.

**7.2 Conditions for safe storage, including any incompatibilities:** Keep container(s) tightly closed and properly labeled. Store in cool, dry, well ventilated place away from heat, direct sunlight, strong oxidizers and any incompatibles. Store in approved containers and protect against physical damage. Keep containers securely sealed when not in use. Indoor storage should meet OSHA standards and appropriate fire codes. Containers that have been opened must be carefully resealed to prevent leakage. Empty containers retain residue and may be dangerous. Avoid water contamination.

**7.3 Specific end use(s):** These precautions are for room temperature handling. Other uses including elevated temperatures or aerosol/spray applications may require added precautions.

## Section 8 - Exposure Controls / Personal Protection

### 8.1 Control parameters:

4,4' Methylene bis(phenylisocyanate) (MDI)	OSHA PEL	CLV 0.02 ppm 0.2 mg/m <sup>3</sup>
	ACGIH TLV	TWA value 0.005 ppm

### 8.2 Exposure controls:

**Respiratory Protection:** Respiratory protection is not normally required when using this product with adequate ventilation. Should a respirator be needed, follow OSHA respirator regulations 29 CFR 1910.134 and European Standards EN 141, 143 and 371; wear an MSHA/NIOSH or European Standards EN 141, 143 and 371 approved respirators equipped with organic vapor cartridges.

**Hand Protection:** Wear any liquid-tight gloves such as butyl rubber, neoprene or PVC.

**Eye Protection:** Safety glasses with side shields per OSHA eye- and face-protection regulations 29 CFR 1910.133 and European Standard EN166. Contact lenses are not eye protective devices. Appropriate eye protection must be worn instead of, or in conjunction with contact lenses.

**Other Protective Clothing/Equipment:** Additional protective clothing or equipment is not normally required. Provide eye bath and safety shower.

**Comments:** Never eat, drink, or smoke in work areas. Practice good personal hygiene after using this material, especially before eating, drinking, smoking, using the toilet, or applying cosmetics. Wash thoroughly after handling.

## Section 9 - Physical and Chemical Properties

### 9.1 Information on basic physical and chemical properties:

**Appearance :** amber liquid

**Odor/Threshold:** Musty odor

**pH:** N.A. (non-aqueous)

**Melting Point/Freezing Point:** 37 °F

**Low/High Boiling Point:** > 390 °F

**Flash Point:** >300 °F

**Evaporation Rate:** Not available

**Flammability:** f.p. at or above 200 °F

**UEL/LEL:** Not available

**Vapor Pressure:** <0.00016 mmHg (68 °F)

**Vapor Density (Air=1):** >1

**Specific Gravity (H<sub>2</sub>O=1, at 4 °C):** 1.2

**Water Solubility:** Insoluble

**Partition coefficient:** Not available

**Auto-ignition temperature:** Not available

**Decomposition temperature:** Not available

**Viscosity:** 30-100 cPs

**% Volatile:** 0% (v/v), 0% (w/w)

## Section 10 - Stability and Reactivity

- 10.1 Reactivity:** No hazardous reactions if stored and handled as prescribed/indicated., No corrosive effect on metal. Not fire propagating.
- 10.2 Chemical stability:** These products are stable at room temperature in closed containers under normal storage and handling conditions.
- 10.3 Possibility of hazardous reactions:** Polymerization may occur. Reacts with water with formation of carbon dioxide. Risk of bursting.
- 10.4 Conditions to avoid:** none known
- 10.5 Incompatible materials:** Water (and moisture), amines, strong acids and bases, alcohols
- 10.6 Hazardous decomposition products:** Thermal oxidative decomposition can produce carbon oxides, nitrogen oxide, hydrogen cyanide, aromatic isocyanates, gases/vapors and traces of incompletely burned carbon compounds.

## Section 11- Toxicological Information

- 11.1 Information on toxicological effects:** Information extrapolated based on individual component data. Assessment of irritating effects: irritating to eyes, respiratory system and skin. Skin contact may result in dermatitis, either irritative or allergic.
- Skin Corrosion/Irritation:** Draize test (rabbit): irritating (based on MDI)
- Serious Eye Damage/Irritation:** Draize test (rabbit): irritating (based on MDI)
- Respiratory/Skin Sensitization:**  
Buehler test (guinea pig): sensitizing  
Mouse Local Lymph Node Assay (LLNA): sensitizing, can cause skin sensitization.  
Studies in animals suggest that dermal exposure may lead to pulmonary sensitization.  
However, the relevance of this result for humans is unclear.
- Germ Cell Mutagenicity:** no data
- Carcinogenicity:** A carcinogenic potential cannot be excluded after prolonged exposure to severely irritating concentrations. These effects are not relevant to humans at occupational levels of exposure. OECD Guideline 453 rat inhalation 0, 0.2, 1, 6 mg/m<sup>3</sup> result: lung tumors.
- Reproductive Toxicity:** Repeated inhalation uptake of the substance did not cause damage to the reproductive organs. Assessment of teratogenicity showed that the substance did not cause malformations in animal studies, however toxicity to development was observed at high doses that were toxic to the parental animals.
- Development:  
OECD Guideline 414 rat inhalation 0, 1, 4, 12 mg/m<sup>3</sup>  
NOAEL Mat: 4 mg/m<sup>3</sup>  
NOAEL Teratogenic: 4 mg/m<sup>3</sup>
- Specific Target Organ Toxicity – Single Exposure:** causes temporary irritation of the respiratory tract
- Specific Target Organ Toxicity – Repeated Exposure:** no data
- Aspiration Hazard:** no data
- Acute Toxicity:** calculated based on MDI  
LD50 oral (rat): > 6,250 mg/kg  
LC50 inhalation (rat): >6.25 mg/l (OECD Guideline 403)  
LD50 dermal (rabbit): > 29,400 mg/kg
- Chronic Exposure:** NOAEL: 0.6 mg/m<sup>3</sup>; LOAEL: 3.1 mg/m<sup>3</sup> (based on MDI)
- Potential Health Effects – Miscellaneous:** no data

## Section 12 - Ecological Information

- 12.1 Toxicity:**  
LC0 (96 h): > 1,000 mg/l, *Brachydanio rerio* (OECD Guideline 203, static)  
EC50 (24 h): > 1,000 mg/l, *Daphnia magna* (OECD Guideline 202, part 1, static)

EC0 (72 h): 1,640 mg/l (growth rate), *Scenedesmus subspicatus*, (OECD Guideline 201, static

**12.2 Persistence and Degradability:** Poorly biodegradable (0% BOD OECD Guideline 302 C). This product is unstable in water. The elimination data also refer to products of hydrolysis.

**12.3 Bioaccumulative Potential:** Significant accumulation in organisms is not to be expected. Bioconcentration factor 200 (28 d) *Cyprinus carpio* (OECD Guideline 305 E)

**12.4 Mobility in Soil:** Adsorption to solid soil phase is not expected.

**12.5 Results of PBT and vPvB assessment:** no data

**12.6 Other Adverse Effects:** The substance will not evaporate into the atmosphere from the water surface.

### Section 13 - Disposal Considerations

**13.1 Waste treatment methods:** Under Resource Conservation and Recovery Act (RCRA) it is the responsibility of the user of the product to determine at the time of disposal whether the product meets RCRA criteria for hazardous waste as defined in 40 CFR Parts 261. Waste management should be in full compliance with federal, state and local laws.

Empty containers retain product residue which may exhibit hazards of material, therefore to not pressurize, cut, glaze, weld or use for any other purposes. Return drums to reclamation centers for proper cleaning and reuse.

### Section 14 - Transport Information

Not classified by DOT, IATA or IMDG

**14.1 UN number:** none

**14.2 UN proper shipping name:** none

**14.3 Transport hazard class(es):** not applicable

**14.4 Packing group:** not applicable

**14.5 Environmental hazards:** none known

**14.6 Special precautions for user:** none known

**14.7 Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code:** not applicable

### Section 15 - Regulatory Information

**15.1 Safety health and environmental regulations/legislation specific for the substance or mixture:**

**In the United States (EPA Regulations):**

**TSCA Inventory Status (40 CFR710):** All components of this formulation are listed in the TSCA Inventory.

**SARA 302 Components:** No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

**SARA 311/312 Hazard(s):** Acute, Chronic

**SARA 313 Components:**

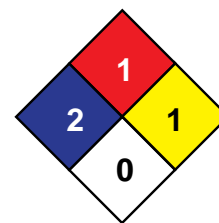
CAS	Chemical Name	Concentration
101-68-8	4,4' Methylene bis(phenylisocyanate) (MDI)	15% - 35%

**California Proposition 65:** This product does not contain any chemicals known to the state of California to cause cancer, birth defects, or other reproductive harm.

**15.2 Chemical safety assessment:** No chemical safety assessment has been carried out for this substance/mixture by the supplier.

## 16 - Other Information

HMIS	
H	2
F	1
R	1



NFPA

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**Glossary:** ACGIH-American Conference of Governmental Industrial Hygienists; ANSI-American National Standards Institute; Canadian TDG-Canadian Transportation of Dangerous Goods; CAS-Chemical Abstract Service; Chemtrec-Chemical Transportation Emergency Center (US); CHIP-Chemical Hazard Information and Packaging; CLV-Ceiling Limit Value; DSL-Domestic Substances List; EC-Equivalent Concentration; EH40 (UK)-HSE Guidance Note EH40 Occupational Exposure Limits; EPCRA-Emergency Planning and Community Right-To-Know Act; ESL-Effects screening levels; GHS-Globally Harmonized System of Classification and Labelling of Chemicals; HMIS-Hazardous Material Information Service; IATA-International Air Transport Association; IMDG-International Maritime Dangerous Goods Code; LC-Lethal Concentration; LD-Lethal Dose; LEL-Lower Explosion Level; NFPA-National Fire Protection Association; OEL-Occupational Exposure Limit; OSHA-Occupational Safety and Health Administration, US Dept. of Labor; PEL-Permissible Exposure Limit; RCRA-Resource Conservation and Recovery Act; SARA (Title III)-Superfund Amendments and Reauthorization Act; SARA 313-Superfund Amendments and Reauthorization Act, Section 313; SCBA-Self-Contained Breathing Apparatus; STEL-Short Term Exposure Limit; TCEQ-Texas Commission on Environmental Quality; TLV-Threshold Limit Value; TSCA-Toxic Substances Control Act Public Law 94-469; TWA-Time Weighted Value; UEL-Upper Explosion Level; US DOT-US Department of Transportation; WHMIS-Workplace Hazardous Materials Information System.

**Disclaimer:** The information contained in this Safety Data Sheet (SDS) is considered accurate as of the version date. However, no warranty is expressed or implied regarding the accuracy of the data. Since the use of this product is not within the control of Smooth-On Inc., it is the user's obligation to determine the suitability of the product for its intended application and assumes all risk and liability for its safe use.

This SDS is prepared to comply with the Globally Harmonized System of Classification and Labelling of Chemicals (GHS) as prescribed by the United States (US) Occupational Safety and Health Administration (OSHA) Hazard Communication Standard (29 CFR 1910.1200), the Canadian Workplace Hazardous Materials Information System (WHMIS), and European Union Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 (REACH).

Classifications of the chemical in accordance with 29 CFR 1910.1200, signal word, hazard and precautionary statement(s), symbol(s) and other information are based on listed concentration of each hazardous ingredient. Unlisted ingredients are not "hazardous" per the OSHA Hazard Communication Standard (29 CFR 1910.1200), WHMIS and EC No 1907/2006 and are considered trade secrets under US Federal Law (29 CFR and 40 CFR), Canadian Law (Health Canada Legislation), and European Union Directives.



# Safety Data Sheet

SDS No. 402B

## Section 1 - Identification

**1.1 Product Identity:** Part B for: Clear Flex® 30; FeatherLite®; FlexFoam-iT® Series; Foam-iT! 3, 10 and 10 Slow, 15, 26; Renew® Flexible Foam 10# and 25#; Renew® Rigid Foam 10#; Rigid Urethane 1800PF; Simpact® 60A and 85A; StyroCoat®; SMASH! Plastic®; Smooth-Cast® 300, 300Q, 320, 325, 45D, 57D, 60D, 61D, 65D, 66D, ONYX® Fast and Slow; Task® 2, 3, 7 FlameOut®, 8, 11, 15, 21; URE-BOND® II; Urethane 444; Urethane 666; Part A for Smooth-Cast® 380; Urethane Adhesive 110-253 and Urethane Adhesive 1701

**1.2 General Use:** Polyurethane Elastomer

**1.3 Manufacturer:** Smooth-On, Inc.,  
5600 Lower Macungie Rd., Macungie, PA 18062  
Phone (610) 252-5800, FAX (610) 252-6200  
SDS@Smooth-On.com

**1.4 Emergency Contact:** Chem-Tel  
Domestic: 800-255-3924      International: 813-248-0585

## Section 2 – Hazard(s) Identification

### 2.1 Classification of the substance or mixture

Not a hazardous substance or mixture according to United States Occupational Safety and Health Administration (OSHA) Hazard Communication Standard (29 CFR 1910.1200), the Canadian Workplace Hazardous Materials Information System (WHMIS) and Regulation (EC) No 1272/2008 and subsequent amendments.

### 2.2 GHS Label elements, including precautionary statements

**Hazard Pictogram(s):** none

**Signal word:** none

#### General Precautions

P101: If medical advice is needed, have product container or label at hand.

P102: Keep out of reach of children.

P103: Read label before use.

**Hazards not otherwise classified (HNOC) or not covered by GHS – none**

## Section 3 - Composition / Information on Ingredients

### 3.1 Substances

No ingredients are hazardous according to 2012 OSHA Regulation 29 CFR 1910.1200 criteria.

## Section 4 - First Aid Measures

### 4.1 Description of first aid measures

**Inhalation:** Remove source(s) of contamination and move victim to fresh air. If breathing has stopped, give artificial respiration, then oxygen if needed. Contact physician immediately.

**Eye Contact:** Flush eyes with plenty of water. If irritation persists, seek medical attention.

**Skin Contact:** In case of skin contact, wash thoroughly with soap and water.

**Ingestion:** Do not induce vomiting unless instructed by a physician. Never give anything by mouth to an unconscious person.



- 4.2 Most important symptoms and effects, both acute and delayed:** none known.  
**4.3 After first aid, get appropriate in-plant, paramedic, or community medical support.**

### Section 5 - Fire-Fighting Measures

- 5.1 Extinguishing Media:** Water Fog, Dry Chemical, and Carbon Dioxide Foam  
**5.2 Special hazards arising from the substance or mixture:** None known.  
**5.3 Advice for firefighters:** Use water spray to cool fire-exposed surfaces and to protect personnel. Shut off "fuel" to fire. If a leak or spill has not ignited, use water spray to disperse the vapors. Either allow fire to burn under controlled conditions or extinguish with foam or dry chemical. Try to cover liquid spills with foam. Because fire may produce toxic thermal decomposition products, wear a self-contained breathing apparatus (SCBA) with a full face piece operated in pressure demand or positive-pressure mode.

### Section 6 - Accidental Release Measures

- 6.1 Personal precautions, protective equipment and emergency procedures:** Only properly protected personnel should remain in the spill area; dike and contain spill. Stop or reduce discharge if it can be done safely.  
**6.2 Environmental precautions:** No special environmental precautions required.  
**6.3 Methods and material for containment and cleaning up:** absorb or scrape up excess into suitable container for disposal; wash area with dilute ammonia solution  
**6.4 Reference to other sections:** See Section 3 for Hazardous Ingredients; Section 8 for Exposure Controls; and Section 13 for Disposal.

### Section 7 - Handling and Storage

- 7.1 Precautions for safe handling:** Use good general housekeeping procedures. Wash hands after use.  
**7.2 Conditions for safe storage, including any incompatibilities:** Keep container(s) tightly closed and properly labeled. Store in cool, dry, well ventilated place away from heat, direct sunlight, strong oxidizers and any incompatibles. Store in approved containers and protect against physical damage. Keep containers securely sealed when not in use. Indoor storage should meet OSHA standards and appropriate fire codes. Containers that have been opened must be carefully resealed to prevent leakage. Empty containers retain residue and may be dangerous. Avoid water contamination.  
**7.3 Specific end use(s):** These precautions are for room temperature handling. Other uses including elevated temperatures or aerosol/spray applications may require added precautions.

### Section 8 - Exposure Controls / Personal Protection

- 8.1 Control parameters:** none defined  
**8.2 Exposure controls:**  
**Respiratory Protection:** Use of this product does not require the use of a respirator. Should other occupational exposure factors warrant a respirator, follow OSHA respirator regulations 29 CFR 1910.134 and European Standards EN 141, 143 and 371; wear an MSHA/NIOSH or European Standards EN 141, 143 and 371 approved respirators equipped with appropriate cartridges.  
**Hand Protection:** Wear any liquid-tight gloves such as butyl rubber, neoprene or PVC.

**Eye Protection:** Safety glasses with side shields per OSHA eye- and face-protection regulations 29 CFR 1910.133 and European Standard EN166. Contact lenses are not eye protective devices. Appropriate eye protection must be worn instead of, or in conjunction with contact lenses.

**Other Protective Clothing/Equipment:** Additional protective clothing or equipment is not normally required. Provide eye bath and safety shower.

**Comments:** Never eat, drink, or smoke in work areas. Practice good personal hygiene after using this material, especially before eating, drinking, smoking, using the toilet, or applying cosmetics. Wash thoroughly after handling.

## Section 9 - Physical and Chemical Properties

### 9.1 Information on basic physical and chemical properties:

**Appearance :** translucent viscous liquid

**Odor/Threshold:** Mild to sweet odor

**pH:** N.A. (non-aqueous)

**Melting Point/Freezing Point:** N.A.

**Low/High Boiling Point:** N.A.

**Flash Point:** >300 °F

**Evaporation Rate:** Not available

**Flammability:** f.p. at or above 200 °F

**UEL/LEL:** Not available

**Vapor Pressure:** None (Polymeric Resin)

**Vapor Density (Air=1):** >1

**Specific Gravity (H<sub>2</sub>O=1, at 4 °C):** 1.07

**Water Solubility:** Insoluble

**Partition coefficient:** Not available

**Auto-ignition temperature:** Not available

**Decomposition temperature:** Not available

**Viscosity:** 20,000 – 30,000 centipoise

**% Volatile:** Nil

## Section 10 - Stability and Reactivity

**10.1 Reactivity:** No hazardous reactions if stored and handled as prescribed/indicated., No corrosive effect on metal. Not fire propagating.

**10.2 Chemical stability:** These products are stable at room temperature in closed containers under normal storage and handling conditions.

**10.3 Possibility of hazardous reactions:** Hazardous polymerization cannot occur.

**10.4 Conditions to avoid:** none known

**10.5 Incompatible materials:** strong bases and acids

**10.6 Hazardous decomposition products:** Thermal oxidative decomposition can produce carbon oxides, gasses/vapors, and traces of incompletely burned carbon compounds.

## Section 11- Toxicological Information

### 11.1 Information on toxicological effects:

**Skin Corrosion/Irritation:** no data

**Serious Eye Damage/Irritation:** no data

**Respiratory/Skin Sensitization:** no data

**Germ Cell Mutagenicity:** no data

**Carcinogenicity:** No component of this product at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by IARC, NTP, or OSHA.

**Reproductive Toxicity:** no data

**Specific Target Organ Toxicity – Single Exposure:** no data

**Specific Target Organ Toxicity – Repeated Exposure:** no data

**Aspiration Hazard:** no data

**Acute Toxicity: (calculated)**

**Chronic Exposure:** no data

**Potential Health Effects – Miscellaneous:** no data

## Section 12 - Ecological Information

- 12.1 Toxicity:** no data  
**12.2 Persistence and Degradability:** no data  
**12.3 Bioaccumulative Potential:** no data  
**12.4 Mobility in Soil:** no data  
**12.5 Results of PBT and vPvB assessment:** no data  
**12.6 Other Adverse Effects:** no data

## Section 13 - Disposal Considerations

**13.1 Waste treatment methods:** Under Resource Conservation and Recovery Act (RCRA) it is the responsibility of the user of the product to determine at the time of disposal whether the product meets RCRA criteria for hazardous waste as defined in 40 CFR Parts 261. Waste management should be in full compliance with federal, state and local laws.  
Empty containers retain product residue which may exhibit hazards of material, therefore to not pressurize, cut, glaze, weld or use for any other purposes. Return drums to reclamation centers for proper cleaning and reuse.

## Section 14 - Transport Information

Not regulated by DOT, IATA or IMDG  
**14.1 UN number:** none  
**14.2 UN proper shipping name:** none  
**14.3 Transport hazard class(es):** not applicable  
**14.4 Packing group:** not applicable  
**14.5 Environmental hazards:** none known  
**14.6 Special precautions for user:** none known  
**14.7 Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code:** not applicable

## Section 15 - Regulatory Information

**15.1 Safety health and environmental regulations/legislation specific for the substance or mixture:**

**In the United States (EPA Regulations):**

**TSCA Inventory Status (40 CFR710):** All components of this formulation are listed in the TSCA Inventory.

**SARA 302 Components:** No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

**SARA 313 Components:** No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 313.

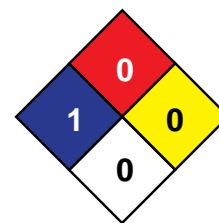
**SARA 311/312 Hazards:** none

California Proposition 65: This product does not intentionally contain any chemicals known to the state of California to cause cancer, birth defects or other reproductive harm.

**15.2 Chemical safety assessment:** No chemical safety assessment has been carried out for this substance/mixture by the supplier.

## 16 - Other Information

HMIS	
H	1
F	0
R	0



**SDS Version:** 9

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**NFPA**

**Glossary:** ACGIH-American Conference of Governmental Industrial Hygienists; ANSI-American National Standards Institute; Canadian TDG-Canadian Transportation of Dangerous Goods; CAS-Chemical Abstract Service; Chemtrec-Chemical Transportation Emergency Center (US); CHIP-Chemical Hazard Information and Packaging; DSL-Domestic Substances List; EC-Equivalent Concentration; EH40 (UK)-HSE Guidance Note EH40 Occupational Exposure Limits; EPCRA-Emergency Planning and Community Right-To-Know Act; ESL-Effects screening levels; GHS-Globally Harmonized System of Classification and Labelling of Chemicals; HMIS-Hazardous Material Information Service; IATA-International Air Transport Association; IMDG-International Maritime Dangerous Goods Code; LC-Lethal Concentration; LD-Lethal Dose; LEL-Lower Explosion Level; NFPA-National Fire Protection Association; OEL-Occupational Exposure Limit; OSHA-Occupational Safety and Health Administration, US Dept. of Labor; PEL-Permissible Exposure Limit; RCRA-Resource Conservation and Recovery Act; SARA (Title III)-Superfund Amendments and Reauthorization Act; SARA 313-Superfund Amendments and Reauthorization Act, Section 313; SCBA-Self-Contained Breathing Apparatus; STEL-Short Term Exposure Limit; TCEQ-Texas Commission on Environmental Quality; TLV-Threshold Limit Value; TSCA-Toxic Substances Control Act Public Law 94-469; TWA-Time Weighted Value; UEL-Upper Explosion Level; US DOT-US Department of Transportation; WHMIS-Workplace Hazardous Materials Information System.

**Disclaimer:** The information contained in this Safety Data Sheet (SDS) is considered accurate as of the version date. However, no warranty is expressed or implied regarding the accuracy of the data. Since the use of this product is not within the control of Smooth-On Inc., it is the user's obligation to determine the suitability of the product for its intended application and assumes all risk and liability for its safe use.

This SDS is prepared to comply with the Globally Harmonized System of Classification and Labelling of Chemicals (GHS) as prescribed by the United States (US) Occupational Safety and Health Administration (OSHA) Hazard Communication Standard (29 CFR 1910.1200), the Canadian Workplace Hazardous Materials Information System (WHMIS), and European Union Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 (REACH).

Classifications of the chemical in accordance with 29 CFR 1910.1200, signal word, hazard and precautionary statement(s), symbol(s) and other information are based on listed concentration of each hazardous ingredient. Unlisted ingredients are not "hazardous" per the OSHA Hazard Communication Standard (29 CFR 1910.1200), WHMIS and EC No 1907/2006 and are considered trade secrets under US Federal Law (29 CFR and 40 CFR), Canadian Law (Health Canada Legislation), and European Union Directives.